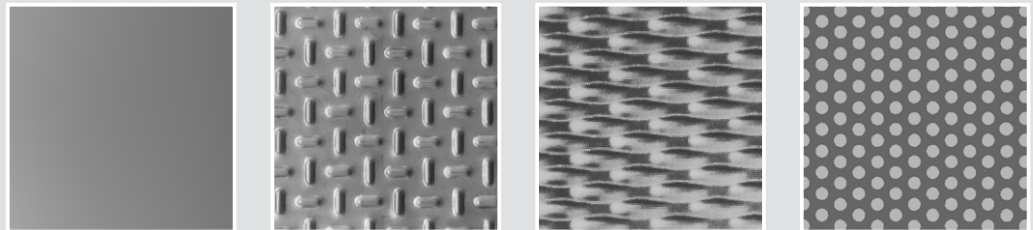




## L I E F E R P R O G R A M M

### Bleche



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**Bleche, kaltgewalzt, gebeizt**

Oberfläche 2 B (n/IIIb/IIIc)  
DIN EN 10088-2 und DIN EN 10028-7  
Tol.DIN EN 10259 (DIN 59382)  
APZ EN 10204/ 3.1B,teilw.AD W2000

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 | W.-Nr.<br>1.4435 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|------------------|
| 1000 x 2000 x | 0,3   | 4,8      | •                | •                | •                |                  |                  |
|               | 0,4   | 6,4      | •                | •                | •                |                  |                  |
|               | 0,5   | 8,0      | •                | •                | •                |                  | •                |
|               | 0,6   | 9,6      | •                | •                |                  |                  | •                |
|               | 0,7   | 11,2     | •                | •                | •                | •                |                  |
|               | 0,8   | 12,8     | •                | •                | •                | •                | •                |
|               | 1,0   | 16,0     | •                | •                | •                | •                | •                |
|               | 1,2   | 20,0     | •                | •                | •                | •                |                  |
|               | 1,5   | 24,0     | •                | •                | •                | •                | •                |
|               | 2,0   | 32,0     | •                | •                | •                | •                | •                |
|               | 2,5   | 40,0     | •                | •                | •                | •                | •                |
|               | 3,0   | 48,0     | •                | •                | •                | •                | •                |
|               | 4,0   | 64,0     | •                | •                | •                | •                | •                |
|               | 5,0   | 80,0     | •                | •                | •                | •                | •                |
| 6,0           | 96,0  | •        | •                | •                | •                | •                |                  |

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 | W.-Nr.<br>1.4435 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|------------------|
| 1250 x 2500 x | 0,4   | 10,0     | •                |                  |                  |                  |                  |
|               | 0,5   | 12,5     | •                |                  |                  |                  |                  |
|               | 0,6   | 15,0     | •                |                  |                  |                  |                  |
|               | 0,7   | 17,5     | •                |                  |                  |                  |                  |
|               | 0,8   | 20,0     | •                | •                | •                | •                | •                |
|               | 1,0   | 25,0     | •                | •                | •                | •                | •                |
|               | 1,2   | 31,2     | •                | •                | •                | •                |                  |
|               | 1,5   | 37,5     | •                | •                | •                | •                | •                |
|               | 2,0   | 50,0     | •                | •                | •                | •                | •                |
|               | 2,5   | 62,5     | •                | •                | •                | •                | •                |
|               | 3,0   | 75,0     | •                | •                | •                | •                | •                |
|               | 4,0   | 100,0    | •                | •                | •                | •                | •                |
|               | 5,0   | 125,0    | •                | •                | •                | •                | •                |
| 6,0           | 150,0 | •        | •                | •                | •                | •                |                  |

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 | W.-Nr.<br>1.4435 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|------------------|
| 1500 x 3000 x | 0,8   | 28,8     | •                | •                | •                | •                |                  |
|               | 1,0   | 36,0     | •                | •                | •                | •                | •                |
|               | 1,2   | 45,0     | •                | •                | •                | •                |                  |
|               | 1,5   | 54,0     | •                | •                | •                | •                | •                |
|               | 2,0   | 72,0     | •                | •                | •                | •                | •                |
|               | 2,5   | 90,0     | •                | •                | •                | •                | •                |
|               | 3,0   | 108,0    | •                | •                | •                | •                | •                |
|               | 4,0   | 144,0    | •                | •                | •                | •                | •                |
|               | 5,0   | 180,0    | •                | •                | •                | •                | •                |
| 6,0           | 216,0 | •        | •                | •                | •                | •                |                  |



**Bleche, kaltgewalzt, gebeizt**

Oberfläche 2 B (n/IIIb/IIIc)  
 einseitig 180er Korn geschliffen + Folie  
 einseitig 240er Korn geschliffen + Folie  
 einseitig 320er Korn geschliffen + Folie  
 einseitig gebürstet + Folie  
 einseitig nur Folie  
 DIN EN 10088-2 und DIN EN 10028-7  
 Tol.DIN EN 10259 (DIN 59382)  
 APZ EN 10204/ 3.1B,teilw.AD W2000

| Format        | Dicke | Tafel kg | 1.4301<br>180er Korn | 1.4301<br>240er Korn | 1.4301<br>320er Korn | 1.4301<br>gebürstet | 1.4301<br>ein. Folie |
|---------------|-------|----------|----------------------|----------------------|----------------------|---------------------|----------------------|
| 1000 x 2000 x | 0,5   | 8,0      | •                    | •                    | •                    | •                   |                      |
|               | 0,6   | 9,6      | •                    | •                    | •                    | •                   |                      |
|               | 0,7   | 11,2     | •                    | •                    | •                    | •                   |                      |
|               | 0,8   | 12,8     | •                    | •                    | •                    | •                   | •                    |
|               | 1,0   | 16,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,2   | 20,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,5   | 24,0     | •                    | •                    | •                    | •                   | •                    |
|               | 2,0   | 32,0     | •                    | •                    | •                    | •                   | •                    |
|               | 2,5   | 40,0     | •                    | •                    | •                    | •                   | •                    |
|               | 3,0   | 48,0     | •                    | •                    | •                    | •                   | •                    |
|               | 4,0   | 64,0     | •                    | •                    | •                    | •                   | •                    |
| 5,0           | 80,0  | •        | •                    | •                    | •                    | •                   |                      |

| Format        | Dicke | Tafel kg | 1.4301<br>180er Korn | 1.4301<br>240er Korn | 1.4301<br>320er Korn | 1.4301<br>gebürstet | 1.4301<br>ein. Folie |
|---------------|-------|----------|----------------------|----------------------|----------------------|---------------------|----------------------|
| 1250 x 2500 x | 0,8   | 20,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,0   | 25,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,2   | 31,2     | •                    | •                    | •                    | •                   | •                    |
|               | 1,5   | 37,5     | •                    | •                    | •                    | •                   | •                    |
|               | 2,0   | 50,0     | •                    | •                    | •                    | •                   | •                    |
|               | 2,5   | 62,5     | •                    | •                    | •                    | •                   | •                    |
|               | 3,0   | 75,0     | •                    | •                    | •                    | •                   | •                    |
|               | 4,0   | 100,0    | •                    | •                    | •                    | •                   | •                    |
| 5,0           | 125,0 | •        | •                    | •                    | •                    | •                   |                      |

| Format        | Dicke | Tafel kg | 1.4301<br>240er Korn | 1.4301<br>240er Korn | 1.4301<br>320er Korn | 1.4301<br>gebürstet | 1.4301<br>ein. Folie |
|---------------|-------|----------|----------------------|----------------------|----------------------|---------------------|----------------------|
| 1250 x 3000 x | 0,8   | 28,8     | •                    | •                    | •                    | •                   | •                    |
|               | 1,0   | 36,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,2   | 45,0     | •                    | •                    | •                    | •                   | •                    |
|               | 1,5   | 54,0     | •                    | •                    | •                    | •                   | •                    |
|               | 2,0   | 72,0     | •                    | •                    | •                    | •                   | •                    |
|               | 2,5   | 90,0     | •                    | •                    | •                    | •                   | •                    |
|               | 3,0   | 108,0    | •                    | •                    | •                    | •                   | •                    |
|               | 4,0   | 144,0    | •                    | •                    | •                    | •                   | •                    |
| 5,0           | 180,0 | •        | •                    | •                    | •                    | •                   |                      |



**Bleche, kaltgewalzt, blankgeglüht**

Oberfläche 2 R (m/IIId/BA)  
Oberfläche 2 R (m/IIId/BA) + Folie  
DIN EN 10088-2 und DIN EN 10028-7  
Tol. DIN EN 10259 (DIN 59382)  
APZ EN 10204/3.1B

| Format        | Dicke | Tafel kg | 1.4301<br>2 R | 1.4301, 2 R<br>+ 100 my<br>Folie | 1.4016<br>2 R | 1.4016, 2 R<br>+ 100 my<br>Folie |
|---------------|-------|----------|---------------|----------------------------------|---------------|----------------------------------|
| 1000 x 2000 x | 0,3   | 4,8      | •             |                                  | •             |                                  |
|               | 0,4   | 6,4      | •             |                                  | •             |                                  |
|               | 0,5   | 8,0      | •             | •                                | •             | •                                |
|               | 0,6   | 9,6      | •             | •                                | •             | •                                |
|               | 0,7   | 11,2     | •             | •                                | •             | •                                |
|               | 0,8   | 12,8     | •             | •                                | •             | •                                |
|               | 1,0   | 16,0     | •             | •                                | •             | •                                |
|               | 1,2   | 20,0     | •             | •                                | •             | •                                |
|               | 1,5   | 24,0     | •             | •                                | •             | •                                |
|               | 2,0   | 32,0     | •             | •                                | •             | •                                |
|               | 2,5   | 40,0     | •             | •                                | •             | •                                |
| 3,0           | 48,0  | •        | •             | •                                | •             |                                  |

| Format        | Dicke | Tafel kg | 1.4301<br>2 R | 1.4301, 2 R<br>+ 100 my<br>Folie | 1.4016<br>2 R | 1.4016, 2 R<br>+ 100 my<br>Folie |
|---------------|-------|----------|---------------|----------------------------------|---------------|----------------------------------|
| 1250 x 2500 x | 0,4   | 10,0     | •             |                                  |               |                                  |
|               | 0,5   | 12,5     | •             | •                                |               | •                                |
|               | 0,6   | 15,0     | •             | •                                |               |                                  |
|               | 0,7   | 17,5     | •             | •                                |               |                                  |
|               | 0,8   | 20,0     | •             | •                                | •             | •                                |
|               | 1,0   | 25,0     | •             | •                                | •             | •                                |
|               | 1,2   | 31,2     | •             | •                                | •             | •                                |
|               | 1,5   | 37,5     | •             | •                                | •             | •                                |
|               | 2,0   | 50,0     | •             | •                                | •             | •                                |
| 3,0           | 75,0  | •        | •             | •                                | •             |                                  |

| Format        | Dicke | Tafel kg | 1.4301<br>2 R | 1.4301, 2 R<br>+ 100 my<br>Folie | 1.4016<br>2 R | 1.4016, 2 R<br>+ 100 my<br>Folie |
|---------------|-------|----------|---------------|----------------------------------|---------------|----------------------------------|
| 1500 x 3000 x | 0,8   | 28,8     | •             | •                                | •             | •                                |
|               | 1,0   | 36,0     | •             | •                                | •             | •                                |
|               | 1,2   | 45,0     | •             | •                                | •             | •                                |
|               | 1,5   | 54,0     | •             | •                                | •             | •                                |
|               | 2,0   | 72,0     | •             | •                                | •             | •                                |
|               | 3,0   | 108,0    | •             | •                                | •             | •                                |



**Bleche, warmgewalzt, gebeizt**

Oberfläche 1D (C2/IIa)

DIN EN 10088-2 und DIN EN 10028-7

Tol. DIN EN 10051 und DIN EN 10029

APZ EN 10204/ 3.1B, teilw. AD W 2000

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|
| 1000 x 2000 x | 3,0   | 48,0     | •                | •                | •                | •                |
|               | 4,0   | 64,0     | •                | •                | •                | •                |
|               | 5,0   | 80,0     | •                | •                | •                | •                |
|               | 6,0   | 96,0     | •                | •                | •                | •                |
|               | 8,0   | 128,0    | •                | •                | •                | •                |
|               | 10,0  | 160,0    | •                | •                | •                | •                |
|               | 12,0  | 192,0    | •                | •                | •                | •                |
|               | 15,0  | 240,0    | •                | •                | •                | •                |
|               | 20,0  | 320,0    | •                | •                | •                | •                |
|               | 25,0  | 400,0    | •                | •                | •                | •                |
|               | 30,0  | 480,0    | •                | •                | •                | •                |
| 40,0          | 640,0 | •        | •                | •                | •                |                  |

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|
| 1250 x 2500 x | 3,0   | 75,0     | •                | •                | •                | •                |
|               | 4,0   | 100,0    | •                | •                | •                | •                |
|               | 5,0   | 125,0    | •                | •                | •                | •                |
|               | 6,0   | 150,0    | •                | •                | •                | •                |
|               | 8,0   | 200,0    | •                | •                | •                | •                |
|               | 10,0  | 250,0    | •                | •                | •                | •                |
|               | 12,0  | 300,0    | •                | •                | •                | •                |
|               | 15,0  | 375,0    | •                | •                | •                | •                |
|               | 20,0  | 500,0    | •                | •                | •                | •                |
|               | 25,0  | 625,0    | •                | •                | •                | •                |
|               | 30,0  | 750,0    | •                | •                | •                | •                |

| Format        | Dicke | Tafel kg | W.-Nr.<br>1.4301 | W.-Nr.<br>1.4541 | W.-Nr.<br>1.4404 | W.-Nr.<br>1.4571 |
|---------------|-------|----------|------------------|------------------|------------------|------------------|
| 1500 x 3000 x | 3,0   | 108,0    | •                | •                | •                | •                |
|               | 4,0   | 144,0    | •                | •                | •                | •                |
|               | 5,0   | 180,0    | •                | •                | •                | •                |
|               | 6,0   | 216,0    | •                | •                | •                | •                |
|               | 8,0   | 288,0    | •                | •                | •                | •                |
|               | 10,0  | 360,0    | •                | •                | •                | •                |
|               | 12,0  | 432,0    | •                | •                | •                | •                |
|               | 15,0  | 540,0    | •                | •                | •                | •                |
|               | 20,0  | 720,0    | •                | •                | •                | •                |
|               | 25,0  | 900,0    | •                | •                | •                | •                |
|               | 30,0  | 1080,0   | •                | •                | •                | •                |
|               | 40,0  | 1440,0   | •                | •                | •                | •                |
|               | 50,0  | 1800,0   | •                | •                | •                | •                |



**Bleche, warmgewalzt, gebeizt**

Oberfläche 1D (C2/IIa)

DIN EN 10088-2 und DIN EN 10028-7

Tol. DIN EN 10051 und DIN EN 10029

APZ EN10204/ 3.1B, teilw. AD W 2000

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4301</b> | <b>W.-Nr.<br/>1.4541</b> | <b>W.-Nr.<br/>1.4404</b> | <b>W.-Nr.<br/>1.4571</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 2000 x 4000 x | 5,0          | 320,0           | •                        | •                        | •                        | •                        |
|               | 6,0          | 384,0           | •                        | •                        | •                        | •                        |
|               | 8,0          | 512,0           | •                        | •                        | •                        | •                        |
|               | 10,0         | 640,0           | •                        | •                        | •                        | •                        |
|               | 12,0         | 768,0           | •                        | •                        | •                        | •                        |

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4301</b> | <b>W.-Nr.<br/>1.4541</b> | <b>W.-Nr.<br/>1.4404</b> | <b>W.-Nr.<br/>1.4571</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 2000 x 6000 x | 5,0          | 480,0           | •                        | •                        | •                        | •                        |
|               | 6,0          | 576,0           | •                        | •                        | •                        | •                        |
|               | 8,0          | 768,0           | •                        | •                        | •                        | •                        |
|               | 10,0         | 960,0           | •                        | •                        | •                        | •                        |
|               | 12,0         | 1152,0          | •                        | •                        | •                        | •                        |
|               | 15,0         | 1440,0          | •                        | •                        | •                        | •                        |
|               | 20,0         | 1920,0          | •                        | •                        | •                        | •                        |
|               | 25,0         | 2400,0          | •                        | •                        | •                        | •                        |
|               | 30,0         | 2880,0          | •                        | •                        | •                        | •                        |
|               | 40,0         | 3840,0          | •                        | •                        | •                        | •                        |
|               | 50,0         | 4800,0          | •                        | •                        | •                        | •                        |



**Bleche, warmgewalzt, gebeizt**

Oberfläche 1D (C2/IIa)

DIN EN 10088-2 und DIN EN 10028-7

Tol. DIN EN 10051 und DIN EN 10029

APZ EN10204/ 3.1B, teilw. AD W 2000

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4301</b> | <b>W.-Nr.<br/>1.4541</b> | <b>W.-Nr.<br/>1.4571</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|
| 2500 x6000 x  | 3,0          | 360,0           | •                        | •                        | •                        |
|               | 4,0          | 480,0           | •                        | •                        | •                        |
|               | 5,0          | 600,0           | •                        | •                        | •                        |
|               | 6,0          | 720,0           | •                        | •                        | •                        |
|               | 8,0          | 960,0           | •                        | •                        | •                        |
|               | 10,0         | 1200,0          | •                        | •                        | •                        |
|               | 12,0         | 1440,0          | •                        | •                        | •                        |
|               | 15,0         | 1800,0          | •                        | •                        | •                        |
|               | 18,0         | 2160,0          | •                        | •                        | •                        |
|               | 20,0         | 2400,0          |                          | •                        | •                        |
|               | 22,0         | 2640,0          | •                        | •                        | •                        |
|               | 25,0         | 3000,0          |                          | •                        | •                        |
|               | 28,0         | 3360,0          | •                        | •                        | •                        |
|               | 30,0         | 3600,0          | •                        | •                        | •                        |
|               | 35,0         | 4200,0          | •                        | •                        | •                        |
|               | 40,0         | 4800,0          | •                        | •                        | •                        |
|               | 45,0         | 5400,0          | •                        | •                        | •                        |
| 50,0          | 6000,0       | •               | •                        | •                        |                          |
| 55,0          | 6600,0       |                 | •                        | •                        |                          |
| 60,0          | 7200,0       | •               | •                        | •                        |                          |

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4828</b> | <b>W.-Nr.<br/>1.4841</b> | <b>W.-Nr.<br/>1.4878</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|
| 2500 x6000 x  | 3,0          | 360,0           | •                        | •                        | •                        |
|               | 4,0          | 480,0           | •                        | •                        | •                        |
|               | 5,0          | 600,0           | •                        | •                        | •                        |
|               | 6,0          | 720,0           | •                        | •                        | •                        |
|               | 8,0          | 960,0           | •                        | •                        | •                        |
|               | 10,0         | 1200,0          | •                        | •                        | •                        |
|               | 12,0         | 1440,0          | •                        | •                        | •                        |
|               | 15,0         | 1800,0          | •                        | •                        | •                        |
|               | 18,0         | 2160,0          | •                        | •                        | •                        |
|               | 20,0         | 2400,0          |                          | •                        | •                        |
|               | 22,0         | 2640,0          | •                        |                          | •                        |
|               | 25,0         | 3000,0          | •                        | •                        | •                        |
|               | 28,0         | 3360,0          | •                        |                          | •                        |
|               | 30,0         | 3600,0          | •                        | •                        | •                        |
|               | 35,0         | 4200,0          | •                        |                          | •                        |
|               | 40,0         | 4800,0          | •                        | •                        | •                        |
|               | 45,0         | 5400,0          | •                        |                          | •                        |
| 50,0          | 6000,0       | •               | •                        | •                        |                          |
| 55,0          | 6600,0       | •               |                          | •                        |                          |
| 60,0          | 7200,0       | •               |                          | •                        |                          |



**Bleche, warmgewalzt, gebeizt**

Oberfläche 1D (C2/IIa)

DIN EN 10088-2 und DIN EN 10028-7

Tol. DIN EN 10051 und DIN EN 10029

APZ EN10204/ 3.1B, teilw. AD W 2000

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4404</b> | <b>W.-Nr.<br/>1.4462</b> | <b>W.-Nr.<br/>1.4439</b> | <b>W.-Nr.<br/>1.4529</b> | <b>W.-Nr.<br/>1.4306</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 2500 x 6500 x | 3,0          | 360,0           | •                        | •                        | •                        |                          | •                        |
|               | 4,0          | 480,0           | •                        | •                        | •                        |                          | •                        |
|               | 5,0          | 600,0           | •                        | •                        | •                        | •                        | •                        |
|               | 6,0          | 720,0           | •                        | •                        | •                        | •                        | •                        |
|               | 8,0          | 960,0           | •                        | •                        | •                        | •                        | •                        |
|               | 10,0         | 1200,0          | •                        | •                        | •                        | •                        | •                        |
|               | 12,0         | 1440,0          | •                        | •                        | •                        | •                        | •                        |
|               | 15,0         | 1800,0          | •                        | •                        | •                        | •                        | •                        |
|               | 20,0         | 2400,0          | •                        | •                        | •                        | •                        | •                        |
|               | 25,0         | 3000,0          | •                        | •                        | •                        | •                        | •                        |
|               | 28,0         | 3360,0          | •                        | •                        | •                        | •                        | •                        |
|               | 30,0         | 3600,0          | •                        | •                        | •                        | •                        | •                        |
|               | 35,0         | 4200,0          | •                        | •                        | •                        |                          | •                        |
|               | 40,0         | 4800,0          | •                        | •                        | •                        |                          | •                        |
|               | 45,0         | 5400,0          | •                        | •                        | •                        |                          | •                        |
| 50,0          | 6000,0       | •               | •                        | •                        |                          | •                        |                          |
| 60,0          | 7200,0       | •               | •                        | •                        |                          |                          |                          |





**Bleche, warmgewalzt, hitzebeständig**

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4828</b> | <b>W.-Nr.<br/>1.4841</b> | <b>W.-Nr.<br/>1.4878</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|
| 1000 x 2000 x | 0,8          | 12,8            |                          |                          | •                        |
|               | 1,0          | 16,0            |                          |                          | •                        |
|               | 1,5          | 24,0            |                          |                          | •                        |
|               | 2,0          | 32,0            | •                        | •                        | •                        |
|               | 3,0          | 48,0            | •                        | •                        | •                        |
|               | 4,0          | 64,0            | •                        | •                        | •                        |
|               | 5,0          | 80,0            | •                        | •                        | •                        |
|               | 6,0          | 96,0            | •                        | •                        | •                        |
|               | 8,0          | 128,0           | •                        | •                        | •                        |
|               | 10,0         | 160,0           | •                        | •                        | •                        |
|               | 12,0         | 192,0           | •                        | •                        | •                        |
|               | 15,0         | 240,0           | •                        | •                        | •                        |
|               | 18,0         | 288,0           | •                        | •                        | •                        |
|               | 20,0         | 320,0           | •                        | •                        | •                        |
|               | 25,0         | 400,0           |                          |                          |                          |
| 30,0          | 480,0        |                 |                          |                          |                          |

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4828</b> | <b>W.-Nr.<br/>1.4841</b> | <b>W.-Nr.<br/>1.4878</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|
| 1250 x 2500 x | 0,8          | 20,0            |                          |                          | •                        |
|               | 1,0          | 25,0            |                          |                          | •                        |
|               | 1,5          | 37,5            |                          |                          | •                        |
|               | 2,0          | 50,0            | •                        | •                        | •                        |
|               | 3,0          | 75,0            | •                        | •                        | •                        |
|               | 4,0          | 100,0           | •                        | •                        | •                        |
|               | 5,0          | 125,0           | •                        | •                        | •                        |
|               | 6,0          | 150,0           | •                        | •                        | •                        |
|               | 8,0          | 200,0           | •                        | •                        | •                        |
|               | 10,0         | 250,0           | •                        | •                        | •                        |
|               | 12,0         | 300,0           | •                        | •                        | •                        |
|               | 15,0         | 375,0           | •                        | •                        | •                        |
|               | 20,0         | 500,0           |                          |                          | •                        |

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4828</b> | <b>W.-Nr.<br/>1.4841</b> | <b>W.-Nr.<br/>1.4878</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|
| 1500 x 3000 x | 1,5          | 54,0            |                          |                          | •                        |
|               | 2,0          | 72,0            | •                        | •                        | •                        |
|               | 3,0          | 108,0           | •                        | •                        | •                        |
|               | 4,0          | 144,0           | •                        | •                        | •                        |
|               | 5,0          | 180,0           | •                        | •                        | •                        |
|               | 6,0          | 216,0           | •                        | •                        | •                        |
|               | 8,0          | 288,0           | •                        | •                        | •                        |
|               | 10,0         | 360,0           | •                        | •                        | •                        |
|               | 12,0         | 432,0           | •                        | •                        | •                        |
|               | 15,0         | 540,0           | •                        | •                        | •                        |
|               | 20,0         | 720,0           | •                        | •                        | •                        |



**Bleche, warmgewalzt, hitzebeständig**

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4713</b> | <b>W.-Nr.<br/>1.4742</b> | <b>W.-Nr.<br/>1.4762</b> | <b>W.-Nr.<br/>1.4828</b> | <b>W.-Nr.<br/>1.4841</b> |
|---------------|--------------|-----------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 2000 x 6000 x | 3,0          | 288,0           | •                        | •                        | •                        | •                        | •                        |
|               | 4,0          | 384,0           | •                        | •                        | •                        | •                        | •                        |
|               | 5,0          | 480,0           | •                        | •                        | •                        | •                        | •                        |
|               | 6,0          | 576,0           | •                        | •                        | •                        | •                        | •                        |
|               | 8,0          | 768,0           | •                        | •                        | •                        | •                        | •                        |
|               | 10,0         | 960,0           | •                        | •                        | •                        | •                        | •                        |
|               | 12,0         | 1152,0          | •                        | •                        | •                        | •                        | •                        |
|               | 15,0         | 144,0           | •                        | •                        | •                        | •                        | •                        |
|               | 20,0         | 1920,0          | •                        | •                        | •                        | •                        | •                        |
|               | 25,0         | 2400,0          |                          |                          |                          | •                        |                          |
| 30,0          | 2880,0       |                 |                          |                          | •                        |                          |                          |



**Tränenbleche, warmgewalzt**

Oberfläche 1 D (c2/IIa) und ASTM A

Mandorla//Floorplate/Nippon

DIN 59220 und DIN 51130

BGR 181 (ZH1/571) : R11/V10 + R12/V8

| Format        | Dicke   | Tafel kg | Mandorla |        | Floorplate |        | Nippon-Floor |        |
|---------------|---------|----------|----------|--------|------------|--------|--------------|--------|
|               |         |          | 1.4301   | 1.4571 | 1.4301     | 1.4571 | 1.4301       | 1.4404 |
| 1000 x 2000 x | 2,5 + T | 46,0     | •        |        |            |        | •            |        |
| 1000 x 3000 x | 2,5 + T | 69,0     | •        |        |            |        | •            |        |
|               |         |          |          |        |            |        |              |        |
| 1000 x 2000 x | 3,0 + T | 56,0     | •        | •      |            |        | •            |        |
| 1000 x 3000 x | 3,0 + T | 84,0     | •        | •      | •          |        | •            | •      |
| 1000 x 4000 x | 3,0 + T | 112,0    | •        |        |            |        |              |        |
| 1250 x 2500 x | 3,0 + T | 88,0     | •        | •      |            |        | •            |        |
| 1250 x 3000 x | 3,0 + T | 105,0    | •        | •      |            |        | •            |        |
| 1500 x 3000 x | 3,0 + T | 138,0    | •        | •      |            |        |              |        |
|               |         |          |          |        |            |        |              |        |
| 1000 x 2000 x | 3,5 + T | 64,0     | •        | •      |            | •      | •            | •      |
| 1250 x 2500 x | 3,5 + T | 100,0    | •        | •      | •          |        | •            | •      |
| 1250 x 3000 x | 3,5 + T | 120,0    | •        |        |            |        |              |        |
| 1500 x 3000 x | 3,5 + T | 148,0    | •        |        | •          |        | •            |        |
|               |         |          |          |        |            |        |              |        |
| 1000 x 2000 x | 4,0 + T | 74,0     | •        | •      |            | •      | •            |        |
| 1000 x 3000 x | 4,0 + T | 112,0    | •        | •      |            |        |              |        |
| 1250 x 2500 x | 4,0 + T | 116,0    | •        | •      |            |        | •            |        |
| 1250 x 3000 x | 4,0 + T | 139,0    | •        |        | •          |        |              |        |
| 1500 x 3000 x | 4,0 + T | 160,0    | •        | •      |            |        | •            |        |
| 1500 x 6000 x | 4,0 + T | 320,0    | •        |        |            |        |              |        |
| 2000 x 4000 x | 4,0 + T | 280,0    | •        | •      | •          |        |              |        |
| 2000 x 6000 x | 4,0 + T | 440,0    | •        | •      |            |        |              |        |
|               |         |          |          |        |            |        |              |        |
| 1000 x 2000 x | 4,5 + T | 81,0     | •        |        | •          | •      |              |        |
| 1250 x 2500 x | 4,5 + T | 126,0    | •        |        | •          |        |              |        |
| 1250 x 3000 x | 4,5 + T | 152,0    | •        |        |            |        |              |        |
| 1250 x 5000 x | 4,5 + T | 250,0    | •        |        |            |        |              |        |
| 1250 x 6000 x | 4,5 + T | 300,0    | •        |        |            |        |              |        |
| 1500 x 3000 x | 4,5 + T | 175,0    | •        |        |            |        |              |        |
|               |         |          |          |        |            |        |              |        |
| 1000 x 2000 x | 5,0 + T | 89,0     | •        | •      | •          |        | •            |        |
| 1250 x 2500 x | 5,0 + T | 140,0    | •        | •      |            |        | •            |        |
| 1250 x 3000 x | 5,0 + T | 167,0    | •        |        |            |        |              |        |
| 1250 x 5000 x | 5,0 + T | 280,0    | •        |        |            |        |              |        |
| 1250 x 6000 x | 5,0 + T | 330,0    | •        |        |            |        |              |        |
| 1500 x 3000 x | 5,0 + T | 190,0    | •        | •      | •          |        | •            |        |
| 1500 x 6000 x | 5,0 + T | 380,0    | •        |        |            |        |              |        |
| 2000 x 4000 x | 5,0 + T | 340,0    | •        | •      |            | •      |              |        |
| 2000 x 6000 x | 5,0 + T | 540,0    | •        | •      |            |        |              |        |



**Strutura**

strukturgepresst

Oberfläche 2 B (n/IIIc/BA) Strutura

| Format        | Dicke   | Tafel kg | Strutura |        |  |  |  |  |
|---------------|---------|----------|----------|--------|--|--|--|--|
|               |         |          | 1.4301   | 1.4401 |  |  |  |  |
| 1000 x 2000 x | 1,0 + T | 16,0     |          |        |  |  |  |  |
| 1250 x 2500 x | 1,0 + T | 25,0     | •        |        |  |  |  |  |
| 1500 x 3000 x | 1,0 + T | 36,0     | •        |        |  |  |  |  |
|               |         |          |          |        |  |  |  |  |
| 1000 x 2000 x | 1,5 + T | 24,0     | •        |        |  |  |  |  |
| 1250 x 2500 x | 1,5 + T | 38,0     | •        | •      |  |  |  |  |
| 1500 x 3000 x | 1,5 + T | 54,0     | •        | •      |  |  |  |  |
|               |         |          |          |        |  |  |  |  |
| 1000 x 2000 x | 2,0 + T | 32,0     |          | •      |  |  |  |  |
| 1250 x 2500 x | 2,0 + T | 50,0     |          |        |  |  |  |  |
| 1500 x 3000 x | 2,0 + T | 72,0     |          | •      |  |  |  |  |



## Bleche

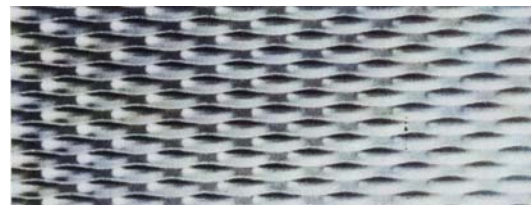
kaltgewalzt, mustergewalzt  
W.Nr. 1.4301  
Breiten max 1250 mm  
Stärken 0,4 -1,5 mm  
2WL 5WL 6WL 7WL

| Format        | Dicke | Tafel kg | 2WL | 5WL | 6WL | 7WL |
|---------------|-------|----------|-----|-----|-----|-----|
| 1000 x 2000 x | 0,5   | 8,0      |     | •   |     | •   |
| 1250 x 2500 x | 0,5   | 12,5     |     | •   |     | •   |
|               |       |          |     |     |     |     |
| 1000 x 2000 x | 0,6   | 9,6      |     | •   |     |     |
| 1250 x 2500 x | 0,6   | 15,0     |     | •   |     |     |
|               |       |          |     |     |     |     |
| 1000 x 2000 x | 0,8   | 12,8     |     | •   |     | •   |
| 1250 x 2500 x | 0,8   | 20,0     | •   | •   | •   | •   |
| 1250 x 3000 x | 0,8   | 24,0     |     | •   |     | •   |
|               |       |          |     |     |     |     |
| 1000 x 2000 x | 1,0   | 16,0     |     | •   |     |     |
| 1250 x 2500 x | 1,0   | 25,0     | •   | •   | •   | •   |
| 1250 x 3000 x | 1,0   | 30,0     |     | •   |     | •   |
|               |       |          |     |     |     |     |
| 1000 x 2000 x | 1,2   | 20,0     |     | •   |     | •   |
| 1250 x 2500 x | 1,2   | 32,0     |     | •   | •   | •   |
| 1250 x 3000 x | 1,2   | 37,5     |     |     |     |     |
|               |       |          |     | •   |     | •   |
| 1000 x 2000 x | 1,5   | 24,0     |     | •   |     | •   |
| 1000 x 3000 x | 1,5   | 36,0     |     |     |     |     |
| 1250 x 2500 x | 1,5   | 37,5     |     | •   | •   | •   |
| 1250 x 3000 x | 1,5   | 45,0     |     | •   | •   | •   |

Mustergewalzte Bleche haben gegenüber glatten Blechen verbesserte mechanische Eigenschaften und eine sehr hohe Stabilität, dies ermöglicht den Einsatz dünnerer Stärken bei gleichzeitiger Gewichtersparnis. Die Oberfläche lässt sich leicht reinigen und hat eine verbesserte Kratzfestigkeit. Mustergewalzte Bleche werden mit einer gebürsteten Oberfläche geliefert.



2WL



5WL



6WL



## Bleche

kaltgewalzt, dekorgewalzt  
W.Nr. 1.4301

| Format        | Dicke | Tafel kg | Leder | Karo | Raute | Leinen |
|---------------|-------|----------|-------|------|-------|--------|
| 1000 x 2000 x | 0,8   | 12,8     |       |      | •     |        |
| 1250 x 2500 x | 0,8   | 20,0     | •     | •    | •     | •      |
| 1500 x 3000 x | 0,8   | 28,8     | •     | •    | •     | •      |
|               |       |          |       |      |       |        |
| 1000 x 2000 x | 1,0   | 16,0     | •     |      | •     |        |
| 1250 x 2500 x | 1,0   | 25,0     | •     | •    | •     | •      |
| 1500 x 3000 x | 1,0   | 36,0     | •     | •    | •     | •      |
|               |       |          |       |      |       |        |
| 1250 x 2500 x | 1,2   | 32,0     |       |      | •     | •      |
| 1250 x 3000 x | 1,2   | 37,5     |       |      |       | •      |
| 1500 x 3000 x | 1,2   | 45,0     | •     | •    |       |        |
|               |       |          |       |      |       |        |
| 1000 x 2000 x | 1,5   | 24,0     | •     | •    | •     |        |
| 1250 x 2500 x | 1,5   | 37,5     | •     | •    | •     | •      |
| 1500 x 3000 x | 1,5   | 54,0     | •     |      | •     | •      |
|               |       |          |       |      |       |        |
| 1250 x 2500 x | 2,0   | 50,0     |       | •    |       | •      |

| Format        | Dicke | Tafel kg | Eisblume | Sandrelief | Feinkorn |  |
|---------------|-------|----------|----------|------------|----------|--|
| 1250 x 2500 x | 0,8   | 20,0     | •        | •          | •        |  |
| 1500 x 3000 x | 0,8   | 28,8     | •        | •          |          |  |
|               |       |          |          |            |          |  |
| 1000 x 2000 x | 1,0   | 16,0     |          |            |          |  |
| 1250 x 2500 x | 1,0   | 25,0     | •        | •          | •        |  |
| 1500 x 3000 x | 1,0   | 36,0     | •        | •          |          |  |
|               |       |          |          |            |          |  |
| 1000 x 2000 x | 1,2   | 20,0     |          |            |          |  |
| 1250 x 2500 x | 1,2   | 31,2     | •        |            |          |  |
| 1500 x 3000 x | 1,2   | 45,0     |          |            |          |  |
|               |       |          |          |            |          |  |
| 1000 x 2000 x | 1,5   | 24,0     | •        |            |          |  |
| 1250 x 2500 x | 1,5   | 37,5     | •        | •          | •        |  |
| 1500 x 3000 x | 1,5   | 54,0     | •        | •          |          |  |

Dekorbleche werden einseitig strukturgewalzt und sind gut umformbar ohne Beschädigung der Struktur. Sie haben eine attraktive, kratz feste Oberfläche und werden in gebürsteter oder blankgeglühter Ausführung geliefert.



**Bleche, kaltgewalzt**  
marmoriert (Pfaueauge) + Folie

| <b>Format</b> | <b>Dicke</b> | <b>Tafel kg</b> | <b>W.-Nr.<br/>1.4301</b> |  |  |  |
|---------------|--------------|-----------------|--------------------------|--|--|--|
| 1000 x 2000 x | 0,8          | 12,8            | •                        |  |  |  |
| 1250 x 2500 x | 0,8          | 20,0            | •                        |  |  |  |
| 1500 x 3000 x | 0,8          | 28,8            | •                        |  |  |  |
|               |              |                 |                          |  |  |  |
| 1000 x 2000 x | 1,0          | 16,0            | •                        |  |  |  |
| 1250 x 2500 x | 1,0          | 25,0            | •                        |  |  |  |
| 1500 x 3000 x | 1,0          | 36,0            | •                        |  |  |  |
|               |              |                 |                          |  |  |  |
| 1000 x 2000 x | 1,2          | 20,0            | •                        |  |  |  |
| 1250 x 2500 x | 1,2          | 31,2            | •                        |  |  |  |
| 1500 x 3000 x | 1,2          | 45,0            | •                        |  |  |  |
|               |              |                 |                          |  |  |  |
| 1000 x 2000 x | 1,5          | 24,0            | •                        |  |  |  |
| 1250 x 2500 x | 1,5          | 37,0            | •                        |  |  |  |
| 1500 x 3000 x | 1,5          | 54,0            | •                        |  |  |  |
|               |              |                 |                          |  |  |  |
| 1000 x 2000 x | 2,0          | 32,0            | •                        |  |  |  |
| 1250 x 2500 x | 2,0          | 50,0            | •                        |  |  |  |
| 1500 x 3000 x | 2,0          | 72,0            | •                        |  |  |  |



## Dekormuster

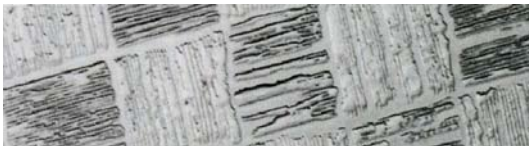
Bleche, kaltgewalzt, dekorgewalzt  
W.Nr. 1.4301



Großkaro negativ



Großkaro positiv



Schachbrett



Kreise



Karo



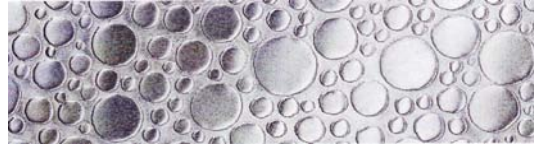
Raute



Leinen



Leder



Perlen



Eisblume



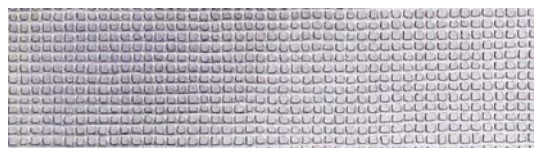
Würmchen



Ziegelsteine



Buchstaben



Pikee



Feinkorn



7 GM

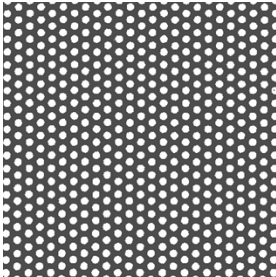




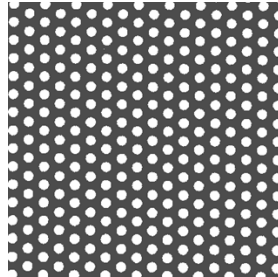
## Lochbleche

plan gerichtet, nicht entfettet

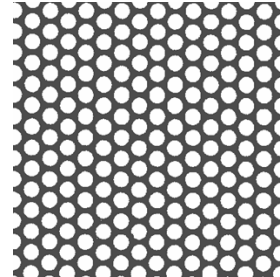
### Rundlochung, versetzt



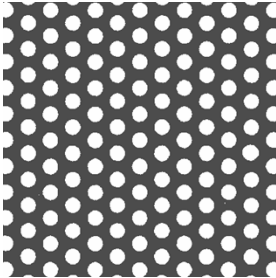
Rv 1,5 -2,5



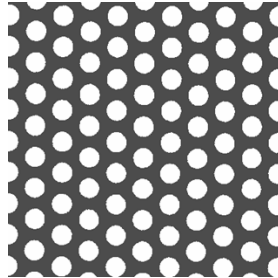
Rv 2-3,5



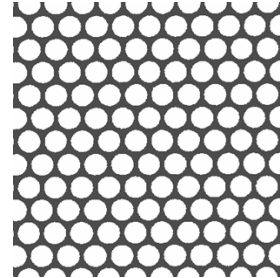
Rv 3-4



Rv 3-6



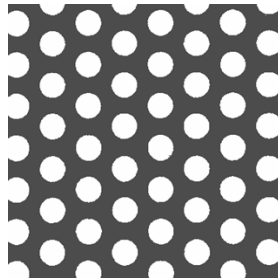
Rv 3,5-6



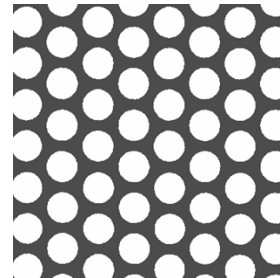
Rv 4-5



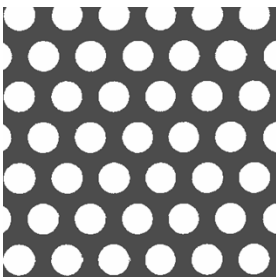
Rv 4-8



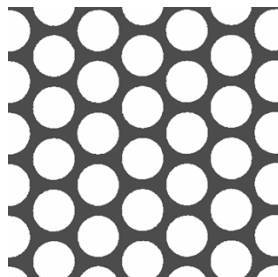
Rv 5-8



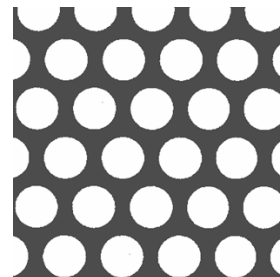
Rv 6-8



Rv 6-9



Rv 8-10



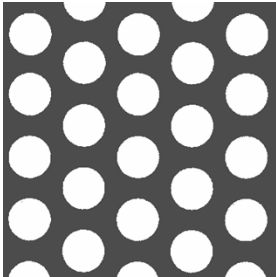
RV 8-11



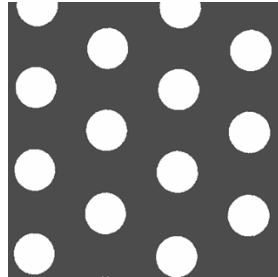
## **Lochbleche**

plan gerichtet, nicht entfettet

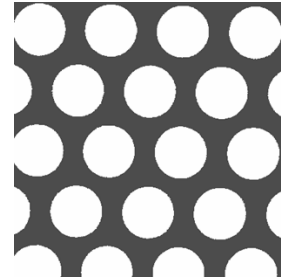
### **Rundlochung, versetzt**



Rv 8-12



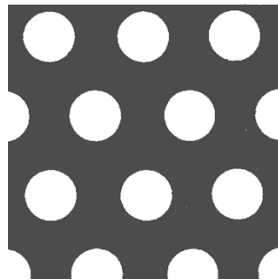
Rv 8-16



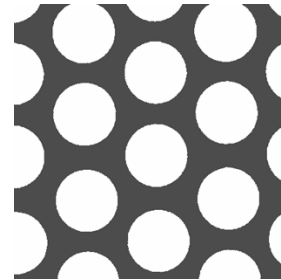
Rv 10-14



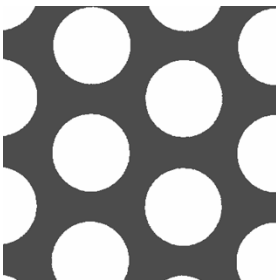
Rv 10-15



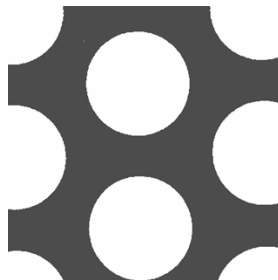
Rv 10-18



Rv 12-16

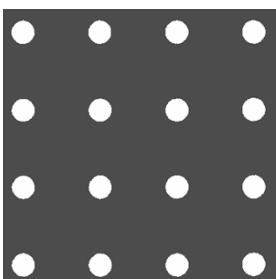


Rv 15-21

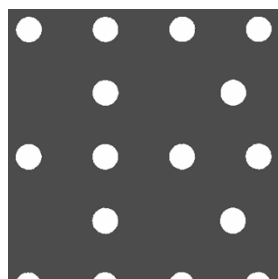


Rv 20-28

### **Rundlochung, geradereihig**



Rg 4,5-15



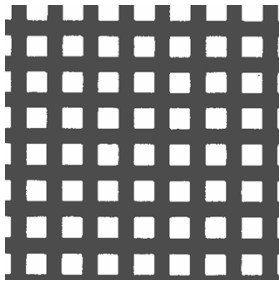
Eurolochung



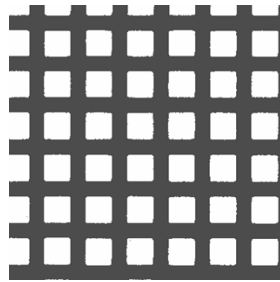
## **Lochbleche**

plan gerichtet, nicht entfettet

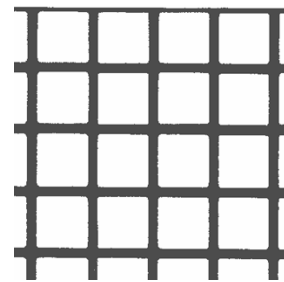
### **Quadratlochung**



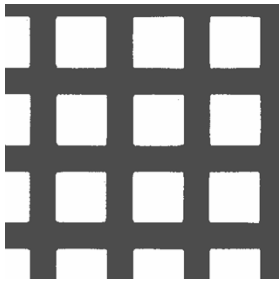
Qg 4-7



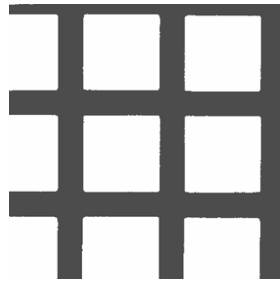
Qg 5-8



Qg 10-12

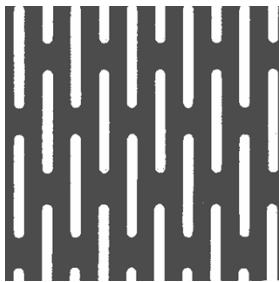


Qg 10-15

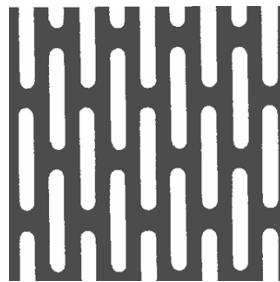


Qg 15-20

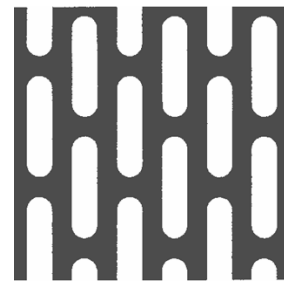
### **Langlochung**



Lv 2-20



Lv 3-20



Lv 5-20



**Prägebleche**

(Strukturbleche)

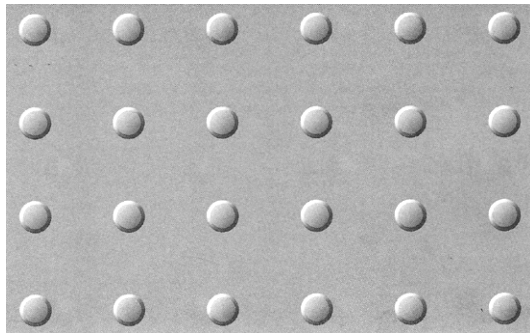
mit runder und quadratischer Prägung

Prägetiefe 0,3 mm

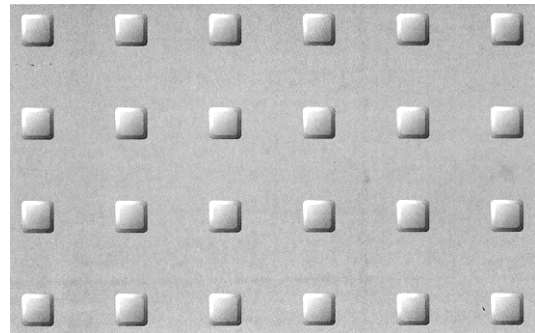
W. 1.4301 einseitig mit Folie

| Format        | Dicke | Tafel kg | Rg<br>10-30 | Rg<br>12-40 | Rg<br>15-36 | Qg<br>10-30 | Qg<br>15-40 | Qg<br>20-50 |
|---------------|-------|----------|-------------|-------------|-------------|-------------|-------------|-------------|
| 1000 x 2000 x | 1,5   | 24,0     | •           | •           | •           | •           | •           | •           |
| 1250 x 2500 x | 1,5   | 38,0     | •           |             |             | •           | •           | •           |

**Rundprägung**



**Quadratprägung**





## Oberflächenausführungen von Blechen

EN 10088

Kurzzeichen für Ausführung und Oberfläche von Blech und Band

| Produkt   | EN 10088 Kurzzeichen | Ausführungsart   | Oberflächenbeschaffenheit          | DIN 17 440<br>DIN 17 441 |
|---|----------------------|--|------------------------------------|--------------------------|
| Warmgewalzt,<br>warmverformt                                | 1U                   | Warmgeformt, nicht wärmebehandelt,<br>nicht entzündert                   | Walzzunder                         | a1                       |
|   | 1C                   | Warmgeformt, wärmebehandelt,<br>nicht entzündert                         | Walzzunder                         | b (I c)                  |
|   | 1E                   | Warmgeformt, wärmebehandelt,<br>mechanisch entzündert                    | Zunderfrei                         | d (II a)                 |
|   | 1D                   | Warmgeformt, wärmebehandelt, gebeizt                                     | Zunderfrei                         | c2 (II a)                |
| Kaltgewalzt,<br>kalt weiter-<br>verarbeitet                 | 2H                   | Kaltverfestigt   | Blank                              | f (II a)                 |
|   | 2C                   | Kaltgewalzt, wärmebehandelt,<br>nicht entzündert                         | Glatt, Wärme-<br>behandlungszunder |                          |
|   | 2E                   | Kaltgewalzt, wärmebehandelt,<br>mechanisch entzündert                    | Rauh, stumpf                       |                          |
|   | 2D                   | Kalt weiterverarbeitet, wärmebehandelt,<br>gebeizt                       | Glatt                              | h (III b)                |
|   | 2B                   | Kaltgewalzt, wärmebehandelt, gebeizt,<br>kalt nachgewalzt                | Glatter als 2D                     | n (III c)                |
|   | 2R                   | Kaltgewalzt, blankgegtüht  | Glatt, blank, reflektierend        | m (III d)                |
|   | 2Q                   | Kaltgewalzt, gehärtet und angelassen,<br>zunderfrei                      | Zunderfrei                         |                          |
| Sonderaus-<br>führungen<br>besondere End-<br>verarbeitungen | 1G oder 2G           | Geschliffen  | Gleichmässige Ausführung           | o (IV)                   |
|   | 1J oder 2J           | Gebürstet oder mattpoltert   | Glatter als geschliffen            | q                        |
|   | 1K oder 2K           | Seidenmattpoliert  | Matt                               | p (V)                    |
|   | 1P oder 2P           | Poliert, blankpoliert  | Blank                              | p (V)                    |
|   | 2F                   | Kaltgewalzt, wärmebehandelt,<br>kalt nachgewalzt mit aufgerauhten Walzen | Matt, nicht reflektierend          |                          |
|   | 1M oder 2M           | Gemustert  | Muster zu vereinbaren              |                          |
|   | 2W                   | Gewellt  | Muster zu vereinbaren              |                          |
|   | 2L                   | Eingefärbt   | Farbe zu vereinbaren               |                          |
|   | 1S oder 2S           | Oberflächenbeschichtet   | Nur einseitig                      |                          |